

## PART NUMBER : TK68-073T

DESCRIPTION : 2007-2019 TOYOTA TUNDRA 2WD/4WD 2.5 INCH STRUT SPACER

2PCS	2.5" STRUT SPACER
2PCS	3013TB SWAY BAR SPACER

DIFFERENTIAL DROP PARTS LIST - 4WD ONLY	
2PCS	DIFFERENTIAL SPACER
3PCS	SKID PLATE SPACER
2PCS	HEX BOLT 9/16" – 18 X 6"
2PCS	FLAT WASHER 9/16"
2PCS	NYLOCK NUT 9/16 – 18
3PCS	HEX BOLT M8 – 1.25 x 30MM
3PCS	FLAT WASHER M8



## To Do List Prior to Install and Warnings

- Make sure all parts listed are accounted for prior to install
- Recommended to have Factory Vehicle Manual onhand.
- Always wear protective safety gear
- Modifications may void vehicle warranty.
- Modifying any Thret Leveling Kit parts may void warranty and cause harm.
- Make sure to secure vehicle properly prior to install.
- Factory parts may be needed for leveling kit install. Do not disgard anything.
- Do not disgard any parts if you wish to return vehicle back to stock.
- Check headlight postioning after install.
- Highly recommended to have alignment done after installing leveling kit.
- Highly Recommended to have trained technican install leveling kits.
- **STEP1:** Use jack stands to support the vehicle under the frame.
- **STEP2:** Disconnect sway bar end link from the lower control arm by removing mounting bolt.
- **STEP3:** Remove 4 nuts at top of strut and 1 bolt on bottom of strut.
- **STEP4:** Remove the ABS guide slip on back side of upper arm to avoid damage.
- **STEP5:** Remove clip at the upper ball joint nut and loosen nut without removing
- **STEP6:** Loosen upper ball joint nut without removing. Break the upper ball join loose by hitting spindle with hammer. Do not hit threaded areas.
- STEP7: Pry down lower control arm and remove strut.
- **STEP8:** Attach strut spacers to top of strut using factory nuts and tighten.
- **STEP9:** Line up strut spacer in the frame and pry down on lower control arm to get the strut back in its mounting pocket.
- **STEP10:** Install the bolt at the bottom and tighten, then install provided nuts at top and tighten.

- STEP11: Place floor jack under lower control arm and jack up vehicle to compress the coil.
- **STEP12:** Reattach upper control arm to spindle, tighten the nut and reinstall factory clip.
- **STEP13:** Loosen sway bar bolts to frame on both sides and install the provided spacers one at a time and tighten.
- STEP14: Wait till the end to reattach sway bar to lower control arm.
- **STEP15:** Loosen the 5 mounting bolts from the factory skid plate and remove.
- **STEP16:** Use adjustable jack under front differencial and remove 2 front mounting bolts.
- **STEP17:** Lower jack down and install provided 1" tall spacers by reusing the factory cup shaped washer at the bottom along with provided 9/16" bolt and provided washer and nylock nut at top.
- **STEP18:** Once the differencial drop spacers are tight, reinstall factory skid plate. Use the 3 provided 1/2" tall spacers along with the provided M8 bolts to attach skid plate near differential.
- STEP19: Repeat for other side.